

E-7YC-1



# ALCO Inc.

6925 - 104 Street, Edmonton, Alberta, Canada T6H 2L5  
Phone: (780) 435-3502 • Fax: (780) 436-1858

- ALCO MACHINE WORKS
- ALCO FLOW CONTROL
- ALCO PRODUCTION MACHINE SHOP

November 15, 2002

Gilliss Power Tongs Ltd.  
PO Box 516  
Lampman, Saskatchewan  
SOC 1N0

## Equipment Certification

**Equipment: BJ Slip Type Elevator**  
**Model: 7", YC 75-Ton**  
**Serial No.: 10365**  
**Hydra Inspection Report No.: H-10365**  
**Alco Machine Works W.O.: 51693**  
**Engineering File No.: 51693-E**

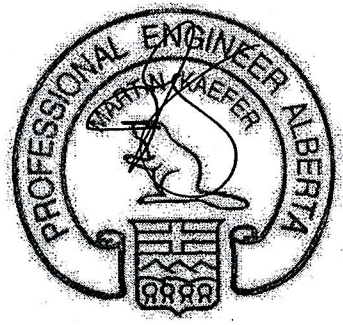
The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

Hydra Group Ltd. conducted a magnetic particle (MP) inspection on November 6, 2002, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MP inspection report as well as a thorough visual examination performed by qualified personnel with Alco Machine Works.

Based on the final inspection on November 14, 2002, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturers original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.



<p><b>PERMIT TO PRACTICE</b>  <b>ALCO MACHINE WORKS</b></p> <p>Signature _____</p> <p>Date <u>November 15, 2002</u></p> <p><b>PERMIT NUMBER: P7208</b></p> <p>The Association of Professional Engineers,  Geologists and Geophysicists of Alberta</p>
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