

#701



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO HYDRA OIL TOOL
- ALCO INDUSTRIAL EQUIPMENT
- ALCO FLOW CONTROL
- ALCO INDUSTRIAL

6925 - 104 Street
Edmonton, Alberta
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

April 19, 2011

Gillis Power Tongs Ltd.
P.O. Box 1055
Estevan, Sask.
S4A 2H7

Equipment Certification

Rig No.:	N/A
Equipment:	BJ Side Door Casing Elevator
Model:	7" - 90° - SLX 150 Ton
Customer P.O.:	N/A
Serial No.:	701
Inspection Report No.:	H-26179
Alco Sales/Engineering No.:	13070-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	11058

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on April 05, 2011, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on April 19, 2011, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

